

# ARIZONA ENVIRONMENTAL STRATEGIC ALLIANCE Welcome to intel

Craig McCurry, P.E. Senior Environmental Engineer

### Agenda

- Intel Commitment to Sustainability
- Approach to Sustainability
- Product Stewardship
- Intel is Evolving
- Company Sustainability Metrics and Goals
- Intel in Arizona
- Questions?
- Tour of OBRF

Intel and Drone Technology – Breaking New Ground

Drone Encore

### Intel's EHS Policy

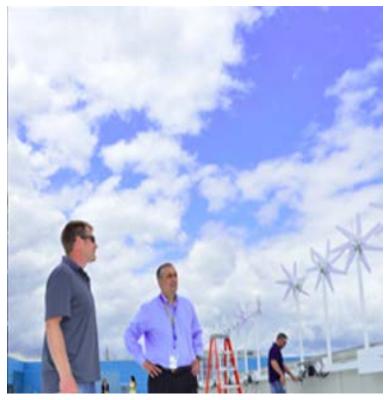
#### Environmental, Health and Safety Policy

Intel is committed to caring for our people and the planet by integrating design for the environment and safety principles into all aspects of our business; from the development of our products, through our supply chain and manufacturing. We believe that responsible environmental stewardship is good business and that our technology can play a key role in addressing the planet's sustainability challenges.

We will comply with all applicable regulatory and Intel Environmental Health & Safety (EHS) requirements wherever we operate. We will engage with stakeholders to develop responsible laws, regulations and innovative programs that provide safeguards for the community, the workplace, and the environment while providing flexibility to meet the needs of our business.

We are committed to provide a safe, injury-free workplace by integrating safety into our daily business decisions and processes. Management leads the effort behind this important Intel value, and all employees are responsible for both their safety and the safety of those around them. We actively promote a healthy lifestyle and encourage employees to proactively manage their personal health.

We strive to conserve natural resources through innovative processes and continuous improvement methodologies with the goal of reducing, reusing, recycling, and identifying safer material substitutes or alternatives for our operations. We strive to utilize green chemistry principles to identify safer material substitutes or alternatives for our operations. We will continue to invest in energy conservation, we will work to reduce our emissions over time and adhere to our climate change policy and water policy.

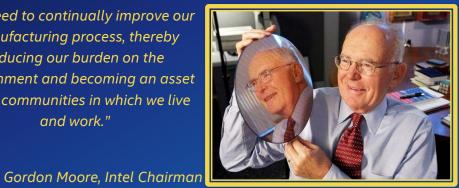


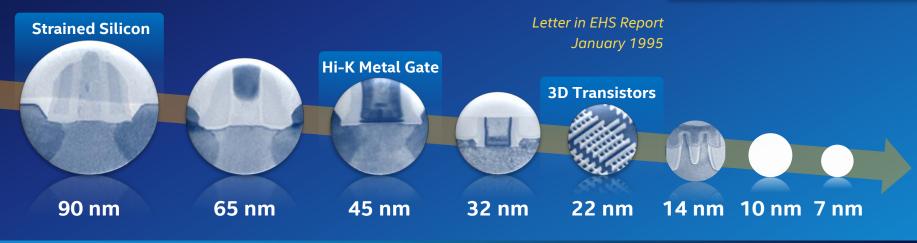


# **EXECUTING TO MOORE'S LAW**

Enabling new devices with higher functionality and complexity while controlling power, cost, and size

"We need to continually improve our manufacturing process, thereby reducing our burden on the environment and becoming an asset to the communities in which we live and work."





### **LINKING TECHNOLOGY AND SUSTAINABILITY** What If You Applied Moore's Law To The Automobile...

1971 – 81 MPH Today – 324,000 MPH Speed Increase

MN ZX 2456

1971 – 26 MPG Today – 130,000 MPG Energy Efficiency



Source: Volkswagen 1971 Super Beetle Brochure

# **INTEL'S APPROACH TO SUSTAINABILITY**

Our mission for the coming decade
Pursuing a gentler footprint
Innovation for the planet
Engaging for a sustainable future



# **GREEN: PURSUING A SMALLER FOOTPRIN**

#### Focus Areas:

- Energy conservation
- Renewables
- Water conservation
- Greener buildings
- Empowering employees
- Transparency

Corporate Services Creating a Better Tomorrow for Intel (intel)

Intel Confidential

Environmental Health & Safetv

# RENEWABLES

- Newest solar installation in Folsom, California is the largest private solar carport in the U.S.— more than half of the site's peak energy supply is now solar.
- Investing in fuel cell, wind and solar technologies

Environmental Health & Safety





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# **ENVIRONMENTAL SUSTAINABILITY**

*Key issues: Climate change and energy use, water conservation, green buildings, and waste management* 

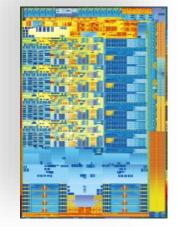
- For the eighth consecutive year, Intel is the U.S.'s largest voluntary corporate purchaser of green power, according to the U.S. Environmental Protection Agency.
- Since 2008, we have also conserved more than 52 billion gallons of water and return close to 80% of our water withdrawals back to municipal water treatment operations, where it can be treated for reuse



# **OUR APPROACH TO SUSTAINABILITY**

Care for our people, the planet and inspire the next generation







People





Operations

Products & Technologies

# **RESPONSIBLE WATER MANAGEMENT**



Water Use

12

85

9.0

Nor

92

92



Environmental
Health &
Safety





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# **EMPOWERING EMPLOYEES & THE COMMUNITY**





# PFA (PERFLUOROALKOXY) CIRCULAR ECONOMY

**Current Situation:** 

- PFA which is a fluoropolymer which is chemically inert and solvent resistant to virtually all chemicals
- It is not recyclable and when sent to recyclers ends up in landfills

Solution:

• Recycle PFA back into PFA

De-installs:

- Have the trades take all clear plastic pipes to one location onsite
- Send this back to the manufacturer

Installs:

• Scraps/Excess go to a single bin and send back to the Manufacturer







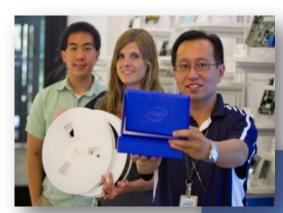






# SUSTAINABILITY IN ACTION - IT'S THE PEOPLE







Since 2006: 75 projects 1000+ employees 10000+ impacts

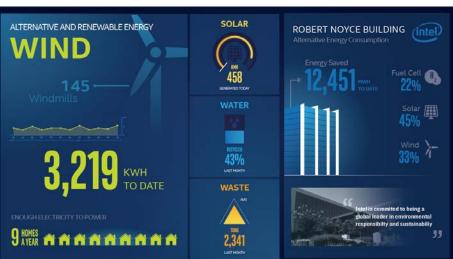
What Does Sustainability Mean to You? >

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# **ENGAGING OUR EMPLOYEES**







# **OPERATIONS - BOTTOM LINE SAVINGS**



#### There is a ROI for your business – have you found it?



# **SUSTAINABILITY IS** GOOD BUSINESS

40+ LEED certified buildings

World's largest rooftop array of wind micro-turbines and private solar carport

\$120

Million invested in 2,300+ energy conservation projects

### \$200+

Million saved through energy initiatives





**CORPORATE SERVICES** 

# **SUPPLY CHAIN RESPONSIBILITY**

Key issues: Conflict-free and driving supplier accountability, diversity, and environmental impact

- Since 2013, Intel has manufactured microprocessors that are <u>conflict-free</u> for tantalum, tin, tungsten and gold. Intel is on track to achieve its goal to validate that its broader product base is conflict-free in 2016.
- Intel has committed to invest \$1 billion in annual spending by 2020 with diverse-owned businesses across the supply chain. In 2015, the company spent \$299 million with diverse suppliers, double the level in 2014.



## **PRODUCT STEWARDSHIP**

Key issues: product ecology, energy efficiency, privacy and cybersecurity, and applying technology to solve social challenges

- Launched our 7<sup>th</sup> Gen Intel<sup>®</sup> Core<sup>™</sup> processors which set a new standard for energy efficiency, offering up two-and-a-half times the performance and triple the battery life<sup>1</sup> when compared to computers many people currently own
- Intel, NetHope, and the United Nations Foundation developed a playbook that details how technology can be used as a tool to help achieve the UN Sustainable Development Goals



# **7TH GENERATION INTEL<sup>®</sup> CORE<sup>™</sup> PROCESSOR IMMERSIVE LIFE** STUNNING - SENSORY - ACTIVE - ENGAGING VR/MR 4K UHD **360° VIDEO ESPORTS**

**TRANSFORMING THE PC EXPERIENCE** 

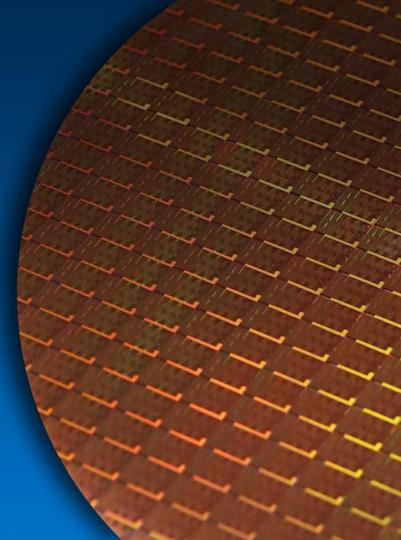
### ARCH TECTURE & 14NM+ FUELS PERFORMANCE GAINS

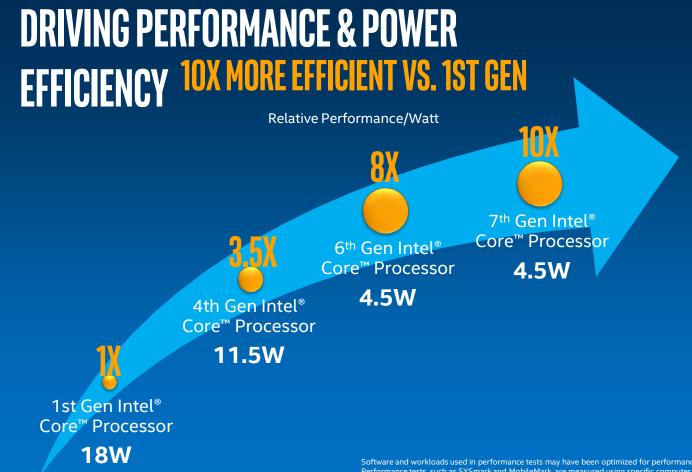
#### Improved fin profile

Improved transistor channel strain

Integrated design & manufacturing

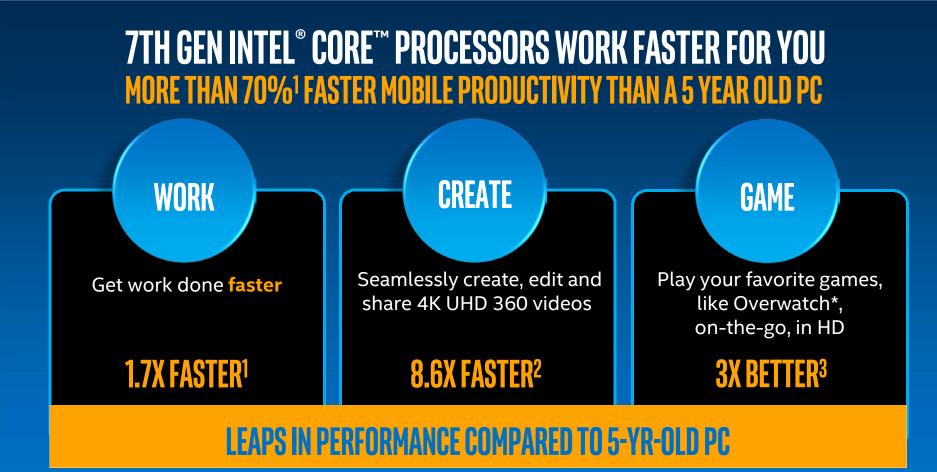
12% PROCESS PERFORMANCE INCREASE SUPPORTS LEADING EDGE PROCESSORS





<sup>1</sup>Performance based on SYSMark 2014-Overall Performance @ Native Resolution See appendix for configurations

Software and workloads used in performance tests may have been optimized for performance only on Intel microprocessors. Performance tests, such as SYSmark and MobileMark, are measured using specific computer systems, components, software, operations and functions. Any change to any of those factors may cause the results to vary. You should consult other information and performance tests to assist you in fully evaluating your contemplated purchases, including the performance of that product when combined with other products. For more complete information about performance and benchmark results, visit <a href="http://www.intel.com/benchmarks">http://www.intel.com/benchmarks</a>



<sup>1</sup>Based on SYSmark\* 2014 Overall Score (Intel\* Core<sup>™</sup> i5-7200U vs. Intel\* Core<sup>™</sup> i5-2467M). <sup>2</sup>Based on 4K 360 Video Creation Workload (Intel\* Core<sup>™</sup> i5-7200U vs. Intel\* Core<sup>™</sup> i5-2467M). <sup>3</sup>Based on 3DMark\* Cloud Gate Graphics Score (Intel\* Core<sup>™</sup> i5-7200U vs. Intel\* Core<sup>™</sup> i5-2467M). See appendix for configurations Software and workloads used in performance tests may have been optimized for performance only on Intel microprocessors. Performance tests, such as SYSmark and MobileMark, are measured using specific computer systems, components, software, operations and functions. Any change to any of those factors may cause the results to vary. You should consult other information and performance tests to assist you in fully evaluating your contemplated purchases, including the performance of that product when combined with other products. For more complete information about performance and benchmark results, visit http://www.intel.com/benchmarks

#### **ENJOY 4K UHD LONGER** New VP9 & HEVC 10-bit Decode Capability Delivers Efficient & Fluid Playback 6TH GEN CO **7TH GEN CORE Premium** content Up to 4K UHD video streaming Up to 1080p (HEVC 10-bit) "All Day 4K" battery life (9.5hr)1 video streaming 4K, 4K 360 YouTube\* video 4 hours video 1.75X longer video (VP9) battery life (7hr)<sup>2</sup> battery life<sup>2</sup> You Tube Multi-video streaming View multiple video streams Support for additional formats

simultaneously, up to 4K

### YOUR OWN 4K UHD THEATER ON THE GO

<sup>1</sup>Based on 4K 10bit HEVC Local Video Playback on Intel<sup>®</sup> Core<sup>™</sup> i7-7500U vs. Intel<sup>®</sup> Core<sup>™</sup> i7-6500U @ 66WHr battery and 4K panel <sup>2</sup> As measured by 4K VP9 Streaming workload \*Other names abd brands may be claimed as the property of others See appendix for configurations

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of 4K 360 content streams

**LEADERSHIP** Work, multitask, create

**1.7X – 15X**<sup>1</sup> faster

### **7TH GEN INTEL<sup>®</sup> CORE<sup>™</sup>**

PROCESSO

**"All Day 4K"** battery life (9.5hr)<sup>2</sup> Premium 4K UHD content on your PC

120+ Thunderbolt<sup>™</sup> 3 100+ Windows® Hello 4K 50+ 4K UHD 25+ Pen designs New levels of thin 2 in 1s and clamshells

#### >100 DESIGNS IN Q4'16 STARTING IN SEPTEMBER

<sup>1</sup>Range of performance scores on benchmarks in this presentation <sup>2</sup> Based on 4K HEVC 10-bit local video playback on Intel® Core™i7-7500U at 66WHr battery and 4K panel See appendix for configurations Software and workloads used in performance tests may have been optimized for performance only on Intel microprocessors. Performance tests, such as SYSmark and MobileMark, are measured using specific computer systems, components, software, operations and functions. Any change to any of those factors may cause the results to vary. You should consult other information and performance tests to assist you in fully evaluating your contemplated purchases, including the performance of that product when combined with other products. For more complete information about performance and benchmark results, visit http://www.intel.com/benchmarks

# **7TH GENERATION** INTEL<sup>®</sup> CORE<sup>™</sup> PROCESSOR



### **DESIGNED FOR THE IMMERSIVE INTERNET**

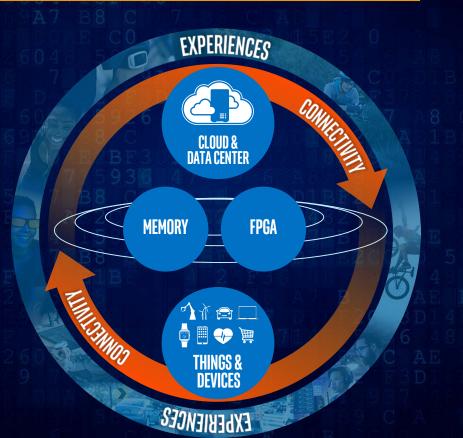
# INTEL IS EVOLVING.

We're moving towards a world where the boundary between digital and physical is eroding, computing is truly mobile and ubiquitous, and everything is smart and connected.

# INTEL'S VISION:

If it's smart and connected, it's best with Intel.

## **VIRTUOUS CYCLE OF GROWTH**



## **INVENTING THE FUTURE**

Intel is uniquely positioned to power the cloud and drive the increasingly smart, connected world.

# **SMART: INTERNET OF THINGS**



SCALABILITY



Devices that connect to the Internet integrating greater compute capabilities using data analytics to extract information

### **IOT PLATFORM – PULLING IT ALL TOGETHER**

(intel) Robert Noyce Building ... I RNB Home Page Local Weather Total MSB Usage Fuel Cell Demand 100 \_ MSB-A - Energy Used Robert Noyce Building (RNB) Robert Noyce Building (RNB) MSB-B - Energy Used 18 Mar 2016 / 19 Feb 2016 21 Mar 2016 111111111 Data received up to 21 Mar 2016 05:45 pm 111111111780 30.1 % -28.7 🐁 20 SAVED DURING SELECTED PERIOD MIN 19 Feb 2016 18 Mar 2016 21 Mar 2016 05:45 pm 21 Mar 2016 05:30 pm (\$) ⊖ ||| C ( ) () ||| **(**<sup>2</sup> ( **3**) ⊖ Ⅲ The Intel\* IoT Platform includes an end-to-end reference architecture and a Intel<sup>®</sup> IoT Platform (intel) portfolio of products from Intel and its ecosystem, that work with third-party solutions, to provide a foundation for seamlessly and securely connecting devices, delivering trusted data to the cloud, and delivering value through analytics. Secure, Scalable, Interoperable co VAV 158.ZN-Q - CO2 Concentration WindTurbine - TotalEnergySample ISUALIZE DATA AND MONETIZE INSIGHT SMART AND CONNECTED THINGS UNLOCKING THE VALUE OF DATA Sense, filter, process, analyze, and actuate, while securing and managing erform complex analytics on large datasets, ecure and manage millions of endpoints, and vanage policies, metadata, and networks. machines and data. ( ( ) III 😲 🚯 III DATA CENTER APIS AND THIRD-PARTY GATEWAYS Solar Power VAV 158,ZN-T - Temperature A OLO 10 ONNECTING THE UNCONNECTED  $\mathbf{O}$ DATA AND DEVICE MANAGEMENT 0 (3) (→) ||| 2 (a) III 2 (3) III

#### Welcome to Explore Intel.

We've created this site to promote corporate transparency by sharing information on our environmental performance.

Ronler Acres, Oregon, US Ocotillo, Arizona, US Aloha, Oregon, US Chandler, Arizona, US Rio Rancho, New Mexico, US

Belén, Costa Rica

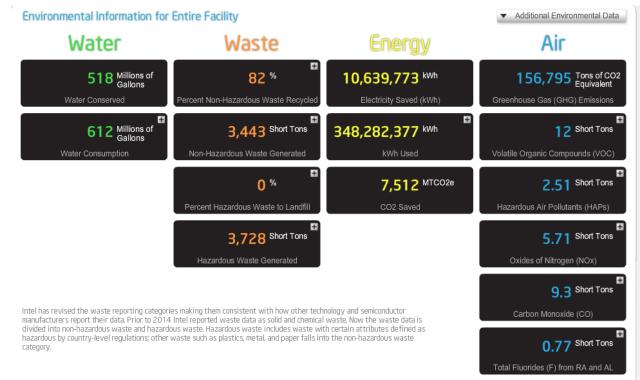
Leixlip, Ireland

Qiryat Gat, Israel

Dalian, China Chengdu, China

Ho Chi Minh City, Vietnam Kulim, Malaysia Penang, Malaysia

## **TRANSPARENCY LEADERSHIP**



#### Exploreintel.com – Openly sharing our environmental performance

Environmental Health & Safety

Corporate Services Creating a Better Tomorrow for Intel



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# **GOALS FOR 2016 AND BEYOND**

Report Section	Goal
Product Stewardship	<ul> <li>Increase the energy efficiency of notebook computers and data center products 25x by 2020 from 2010 levels.<sup>1</sup></li> <li>Implement an enhanced green chemistry screening and selection process for 100% of new chemicals and gases by 2020.</li> </ul>
Our People	• Achieve full representation <sup>2</sup> of women and underrepresented minorities at Intel in the United States by 2020.
<u>Environmental</u> <u>Sustainability</u>	<ul> <li>Reduce direct greenhouse gas (GHG) emissions by 10% on a per unit basis by 2020 from 2010 levels.</li> <li>Grow the installation and use of on-site alternative energy to three times our 2015 levels by 2020.</li> <li>Continue 100% green power in our U.S. operations and increase alternative energy use for our international operations from 2015 to 2020.</li> <li>Reduce water use on a per unit basis below 2010 level by 2020.</li> <li>Achieve cumulative energy savings of 4 billion kWh from 2012 to 2020.</li> <li>Achieve zero hazardous waste to landfill by 2020.</li> <li>Achieve 90% non-hazardous waste recycle rate by 2020.</li> <li>Design all new buildings to a minimum LEED* Gold certification between 2015 and 2020.</li> </ul>
<u>Supply Chain</u> Responsibility	<ul> <li>Complete or review an on-site audit for each of our Top 75 suppliers by the end of 2016.</li> <li>Establish an 85% "green" Intel ground transportation fleet by 2016.</li> <li>Validate our broader product base as conflict-free in 2016.<sup>3</sup></li> <li>Increase our annual spending with certified diverse-owned suppliers to \$1 billion by 2020.</li> </ul>
Social Impact	• Through the Intel She Will Connect program, reach 5 million women in Sub-Saharan Africa by 2020.

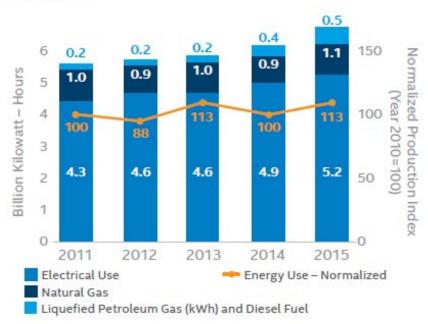
Environmental Health & Safety





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#### Energy Use



Our energy use calculations are based on Global Reporting Initiative G4 guidelines, the World Resources Institute/ World Business Council for Sustainable Development's The Greenhouse Gas Protocol: A Corporate Accounting and Reporting Standard, and internal criteria defined by Intel management.

#### Energy Use

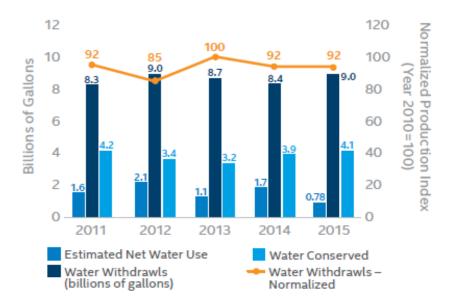
**Goal:** Achieve cumulative energy savings of 4 billion kWh from 2012 to 2020.

#### Progress: On track

**Commentary:** Since 2012, we have achieved cumulative energy savings of 1.6B kWh and remain on track to hit our 2020 energy goal. Our 2015 absolute energy use increased 10% compared to 2014, and our 2015 normalized energy use increased 13% from 2014 through 2015 as we ramped up new factories.

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#### Water Use



Our water use calculations are based on internal criteria defined by Intel management. We define water withdrawals as total gallons of potable water (i.e., drinking water) used in our operations. "Operations" includes all manufacturing and nonmanufacturing sites that use more than 35 gallons of water per person, per day.

#### Water Use

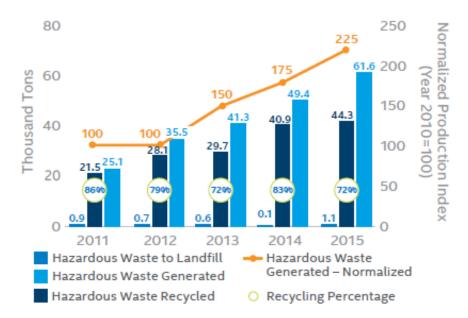
**Goal:** Reduce water use on a per unit basis below 2010 level by 2020.

#### Progress: On track

**Commentary:** In 2015, our absolute water withdrawals increased by 7%, while our normalized water withdrawals remained flat. While our normalized water use is 8% lower than our 2010 baseline figure, as our manufacturing processes continue to evolve, we expect them to become more water-intensive, and our water withdrawals may increase. To address this issue, we have put a team of internal experts in place to investigate and develop a comprehensive plan to address our growing water use.



#### **Hazardous Waste**



#### **Hazardous Waste**

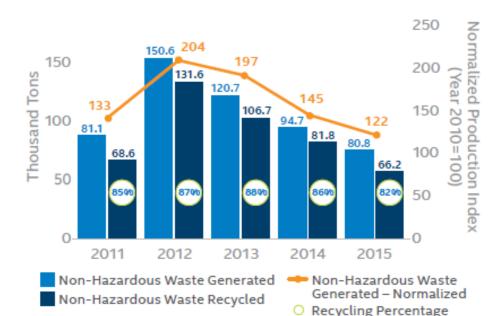
**Goal:** Achieve zero hazardous waste to landfill by 2020.

#### Progress: On track

**Commentary:** In 2015, we sent just 2% of our hazardous waste to landfill, and we are on track to achieve our 2020 goal. From 2014 to 2015, our absolute and normalized hazardous waste generated increased 25% and 50% respectively, primarily due to new manufacturing processes that are more chemicalintensive. However, we were able to find novel recycle, reuse, and treatment technologies to keep these chemicals out of the landfill.

38

#### Non-Hazardous Waste



**Non-Hazardous Waste** 

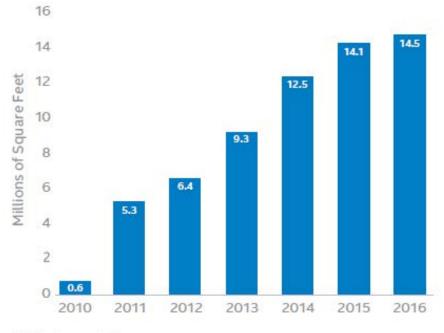
**Goal:** Achieve 90% non-hazardous waste recycle rate by 2020.

#### Progress: On track

**Commentary:** We recycled 82% of our nonhazardous waste in 2015, and are on track to reach our 2020 goal. We generated 15% less non-hazardous waste in 2015 compared to 2014, primarily due to the completion of construction projects. Our normalized non-hazardous waste generated also decreased by 23%.



#### LEED Certified Square Footage<sup>1</sup>



<sup>1</sup> Global, cumulative

#### **Green Buildings**

**Goal:** Design all new buildings to a minimum LEED Gold certification between 2015 and 2020.

#### Progress: On track

**Commentary:** We have achieved LEED certification for over 14.5 million square feet of space in 45 buildings around the world (approximately 25% of our total building space), and are on track to achieve our goal.



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## **Intel Arizona**

- One of the largest and most complex semiconductor manufacturii 4 opsitesain buildiwood LEED Silver
- Certified ~3.9 Million sq. ft Capital investment of \$20 billion in manufacturing at the Ocotfilo site since 1996 (Intel established AZ operations in 1979)
   YTD solar voltaic power output equivalent to
- \$5.3 billion aneual economic impact to Arizona
- 11,000 employees 148,000 averager total compensation of 12,000 homes
- Intel was ranked No.1 by the Phoenix Business Journal for total SEED-certified space in Arizona
- Since 1996, Solice What 5 Pointer Poations of water have been retained to the aquifers by threfoer 00 gh to support almost 35,000 households for a family of four per year
- In 2015, Intel Arizona had a non-hazardous solid waste recycling rate of 87%



## **Environmental Scan**

- Site Environmental Data is reported quarterly on the Explore Intel Website:
  - <u>http://exploreintel.com/</u>
- Semi-Annual Title V Compliance Monitoring Report
  - Site checked, validated, and certified compliance to ~450 air permit compliance items
  - System includes robust management review including internal compliance sign-off by all Area Managers
  - Report signed by Site Vice President responsible for OC Manufacturing
    - 2 Deviations were reported
      - Contractor paint buckets without lids (VOCs)
      - Isopropyl Alcohol improperly contained and open to atmosphere (VOCs)
- Unannounced Air Quality Inspection (MCAQD) 2 Days onsite and detailed records request
  - All abatement equipment walked, factory and subfab, solvent storage and containers walked for compliance
  - Documentation review of all required records
  - No findings or NOVs were noted



## **Environmental Scan**

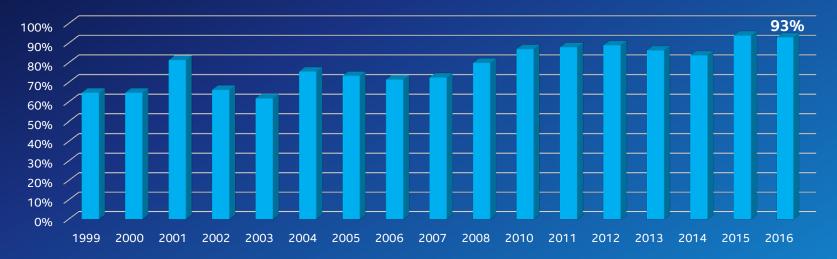
- Title V permit revision complete
  - Added 3 new EGENs
  - New ultra-low NOx burners retrofitted into older boilers
  - VFD upgrades on VOC abatement for improved CO/NOx performance
- H1 Wastewater monitoring completed with no issues



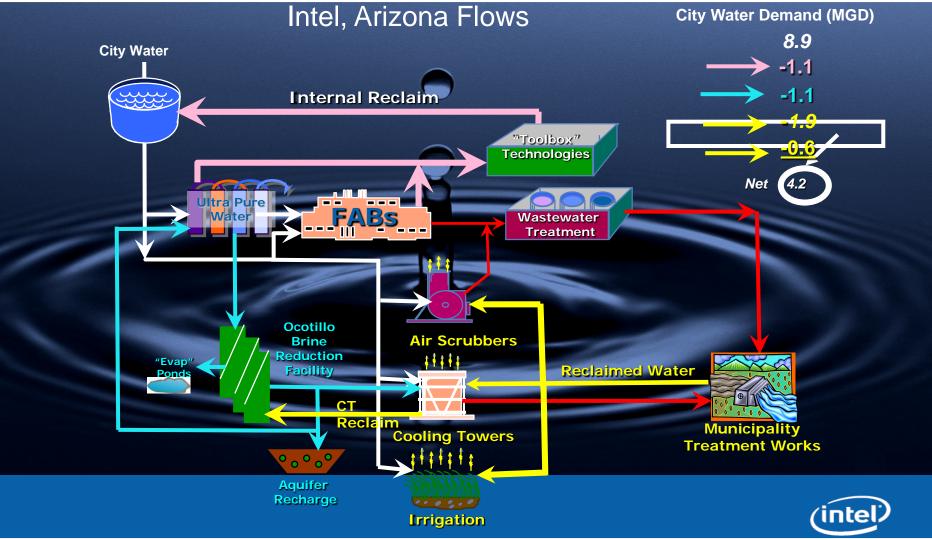
## **RECYCLING AT OCOTILLO**

From 1999 to H1 2016 a total of 183,111 tons were recycled of the 233,280 tons shipped off site in total

#### **Ocotillo Recycling % Over Time**







### **Municipal Reclaim Water Path – Intel Driven**



Evaporation Ponds

**Brine Reduction Facility** 



OBRF can treat 2.8 mgd of high TDS brine (Industrial Brine, Win#2, 95% recovery, 98% salt removal) to high purity levels enabling re-use in semi-conductor plant, non process operations. The plant can also remove ~40 million lbs./year of dissolved solids. Plant achieves Zero Liquid Discharge (ZLD) in the most energy efficient manner through a combination of thermal brine concentrator and evaporation ponds

# **Questions?**

Environmental Health & Safety





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